



## Previous Knowledge / Experience

No previous knowledge or mechanical experience are required or assumed.

## Duration

Courses covering either Inboard or Outboard engine installations must be run over at least 8 hours.  
Courses covering both Inboard and Outboard engine installations must be run over at least 12 hours.

## Objective

By the end of the courses you will have gained an understanding of how marine diesel & petrol engines work. You will also have developed the skills and knowledge necessary to undertake basic;

- Fault finding,
  - Fault rectification,
  - Routine care and maintenance,
  - End of season care and maintenance.
- on either inboard or outboard engines and at least one associated propulsion system.

## Assessment

Assessment is continuous throughout the course. However, instructors may at their discretion require the use of a formal practical assessment

## Types of Engine

Identify here the Type(s) of engine covered during the training course

- |                |                                   |
|----------------|-----------------------------------|
| Type of engine | <input type="checkbox"/> Diesel   |
|                | <input type="checkbox"/> Petrol   |
|                | <input type="checkbox"/> Inboard  |
|                | <input type="checkbox"/> Outboard |

## Engine Types, Installations and Propulsion

Identify the principal types of engines, installation types and propulsion systems (Drives) commonly found in the marine environment.

- |                                 |   |
|---------------------------------|---|
| Types of Engines (can Identify) | <input type="checkbox"/> Diesel                               |
|                                 | <input type="checkbox"/> Petrol 4-Stroke                      |
|                                 | <input type="checkbox"/> Petrol 2-Stroke                      |
|                                 | <input type="checkbox"/> Advantages and disadvantages of each |

- |   |   |
|---|---|
| Types of Engine Installation (can identify) | <input type="checkbox"/> Inboard                              |
|   | <input type="checkbox"/> Outboard                             |
|   | <input type="checkbox"/> Characteristics of each              |
|   | <input type="checkbox"/> Advantages and disadvantages of each |

Types of propulsion systems (can identify)

- |   |
|---|
| <input type="checkbox"/> Shaft Drive                          |
| <input type="checkbox"/> Stern (out) Drive                    |
| <input type="checkbox"/> Jet Drive                            |
| <input type="checkbox"/> Azipod                               |
| <input type="checkbox"/> Characteristics of each              |
| <input type="checkbox"/> Advantages and disadvantages of each |

## Safety, Workshop Practice & Tools

Identify the good practices, hazards and tools required to create a safe and effective working environment.

Identify Hazards

- |   |
|---|
| <input type="checkbox"/> Hazardous or flammable fluids / gasses |
| <input type="checkbox"/> Moving parts                           |
| <input type="checkbox"/> Electrical systems                     |
| <input type="checkbox"/> Cooling systems                        |
| <input type="checkbox"/> Pressurised systems                    |
| <input type="checkbox"/> Noise                                  |

PPE and Safety equipment

- |  |
|--|
| <input type="checkbox"/> Overalls          |
| <input type="checkbox"/> Footwear          |
| <input type="checkbox"/> Safety glasses    |
| <input type="checkbox"/> Gloves            |
| <input type="checkbox"/> Fire extinguisher |
| <input type="checkbox"/> First aid kit     |

Basic Tool Kit

- |   |
|---|
| <input type="checkbox"/> Assemble a basic tool kit      |
| <input type="checkbox"/> Describe proper usage of tools |

Waste Disposal

- |   |
|---|
| <input type="checkbox"/> Segregation of waste types               |
| <input type="checkbox"/> Awareness of environmental hazard        |
| <input type="checkbox"/> Proper disposal of different waste types |

## Fuel & Air System

Identify the components in the fuel and air intake system of an engine and describe their functions

Fuel System

- |   |
|---|
| <input type="checkbox"/> Fuel Tank                |
| <input type="checkbox"/> Fuel Lines               |
| <input type="checkbox"/> Water separator          |
| <input type="checkbox"/> Fuel Filter              |
| <input type="checkbox"/> Fuel Pump                |
| <input type="checkbox"/> Carburettor or Injectors |

Air System

- |  |
|--|
| <input type="checkbox"/> Air Intake    |
| <input type="checkbox"/> Air filter    |
| <input type="checkbox"/> Turbo Charger |
| <input type="checkbox"/> Supercharger  |

Fault Finding & Care

- |   |
|---|
| <input type="checkbox"/> Fuel Contamination   |
| <input type="checkbox"/> Air Locks            |
| <input type="checkbox"/> Change a fuel filter |
| <input type="checkbox"/> Bleed a fuel System  |

## Cooling System

Identify Components	<input type="checkbox"/> Intake <input type="checkbox"/> Filter <input type="checkbox"/> Pump <input type="checkbox"/> Heat exchanger <input type="checkbox"/> Thermostat <input type="checkbox"/> Coolant <input type="checkbox"/> Telltale
Fault Finding & Care	<input type="checkbox"/> Awareness of overheating <input type="checkbox"/> Clean a filter <input type="checkbox"/> Change an impeller

## Lubrication System

Identify key components, trouble shoot and carry out basic care of the lubrication system

Identify Components	<input type="checkbox"/> Lubricants <input type="checkbox"/> Pumps <input type="checkbox"/> Sump <input type="checkbox"/> Filters <input type="checkbox"/> Oil cooler <input type="checkbox"/> Guages <input type="checkbox"/> Indicator lights
Undertake Routine Checks	<input type="checkbox"/> Describe when to change oil & filters <input type="checkbox"/> Describe how to change oil & filters. <input type="checkbox"/> Identify tools required.

## Electrical System

Identify Components	<input type="checkbox"/> Battery <input type="checkbox"/> Cables and terminals <input type="checkbox"/> Switches <input type="checkbox"/> Fuses <input type="checkbox"/> Starter motor <input type="checkbox"/> Charging system <input type="checkbox"/> Gauges and indicator lights
Undertake Routine Checks	<input type="checkbox"/> Maintain a battery and connections <input type="checkbox"/> Use a battery pack to start an engine <input type="checkbox"/> Identify manual start procedure for an outboard engine <input type="checkbox"/> Change an alternator drive belt <input type="checkbox"/> Identify hazards associated with batteries and live electrical systems

## Drive System and Gearbox

Identify the components in the drive train and describe their functions.

### Identify Components

- ☐ Propeller
- ☐ Drive shaft / Prop shaft
- ☐ Gearbox
- ☐ Gear selector
- ☐ Trim / Lift / Tilt/ Lock mechanism

### Undertake Routine Checks

- ☐ Inspect propeller
- ☐ Change a propeller
- ☐ Describe when and how to change the gearbox oil
- ☐ Fit an outboard engine
- ☐ Describe effect depth of propeller has on performance
- ☐ Describe the effect pitch, diameter, materials and damage have on propeller performance.

### Steering

- ☐ Identify components of a cable system
- ☐ Identify components of a hydraulic system
- ☐ Conduct routine checks and maintenance
- ☐ Fit an outboard engine
- ☐ Describe effect depth of propeller has on performance
- ☐ Describe the effect pitch, diameter, materials and damage have on propeller performance.

## Pre-Start Checks

### Carry Out Pre-Start Checks On The Following

- ☐ Steering
- ☐ Throttle / Gear selector
- ☐ Killcord
- ☐ Fuel system
- ☐ Lubrication
- ☐ Propeller
- ☐ Engine fitting (outboard)
- ☐ Cooling once started

## Trouble Shooting

### Describe what checks and action to take when

- ☐ Engine won't turn over
- ☐ Engine turns over but won't start
- ☐ Engine starts then stops immediately
- ☐ Engine starts then stops when put in gear
- ☐ Engine runs rough / lacks power
- ☐ Propeller fails to turn
- ☐ Steering fails
- ☐ Engine is overheating
- ☐ Tell tale blocked
- ☐ Propeller cavitates

### Carry Out The Following Procedures

- ☐ Start an engine using emergency pull cord
- ☐ Jump start an engine
- ☐ Manually lift hydraulic tilt engine on recovery

## Laying Up

Describe the procedures to carry out when laying up an engine for a period of time

#### Describe How To Lay Up An Engine

- ☐ Flush and drain cooling system
- ☐ Draining the fuel system
- ☐ Impeller care
- ☐ Removing propeller and greasing shaft
- ☐ Lubricate and grease points
- ☐ Check and replace anodes
- ☐ Battery care